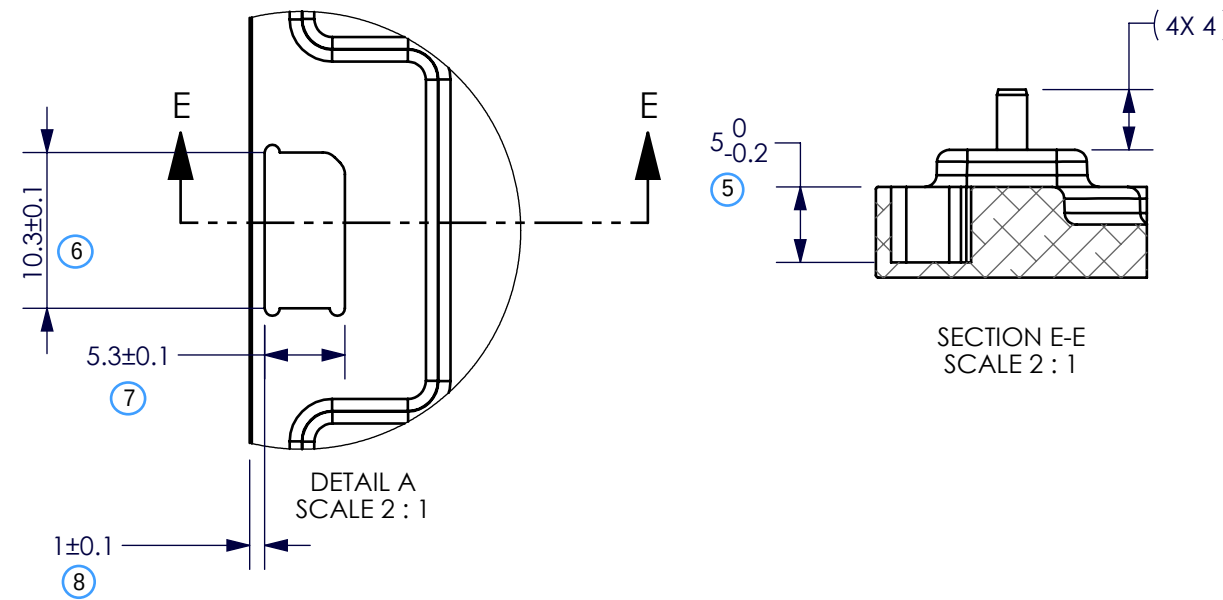
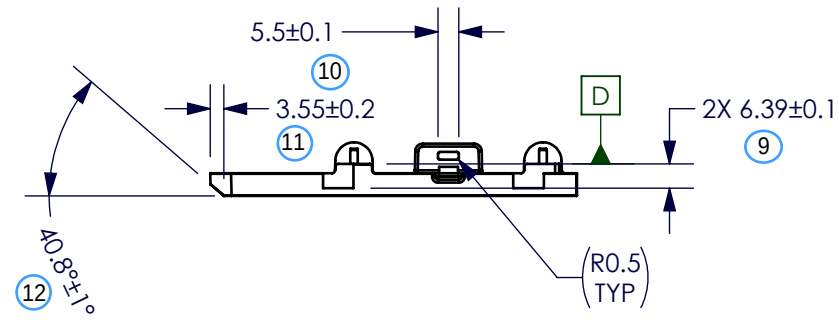
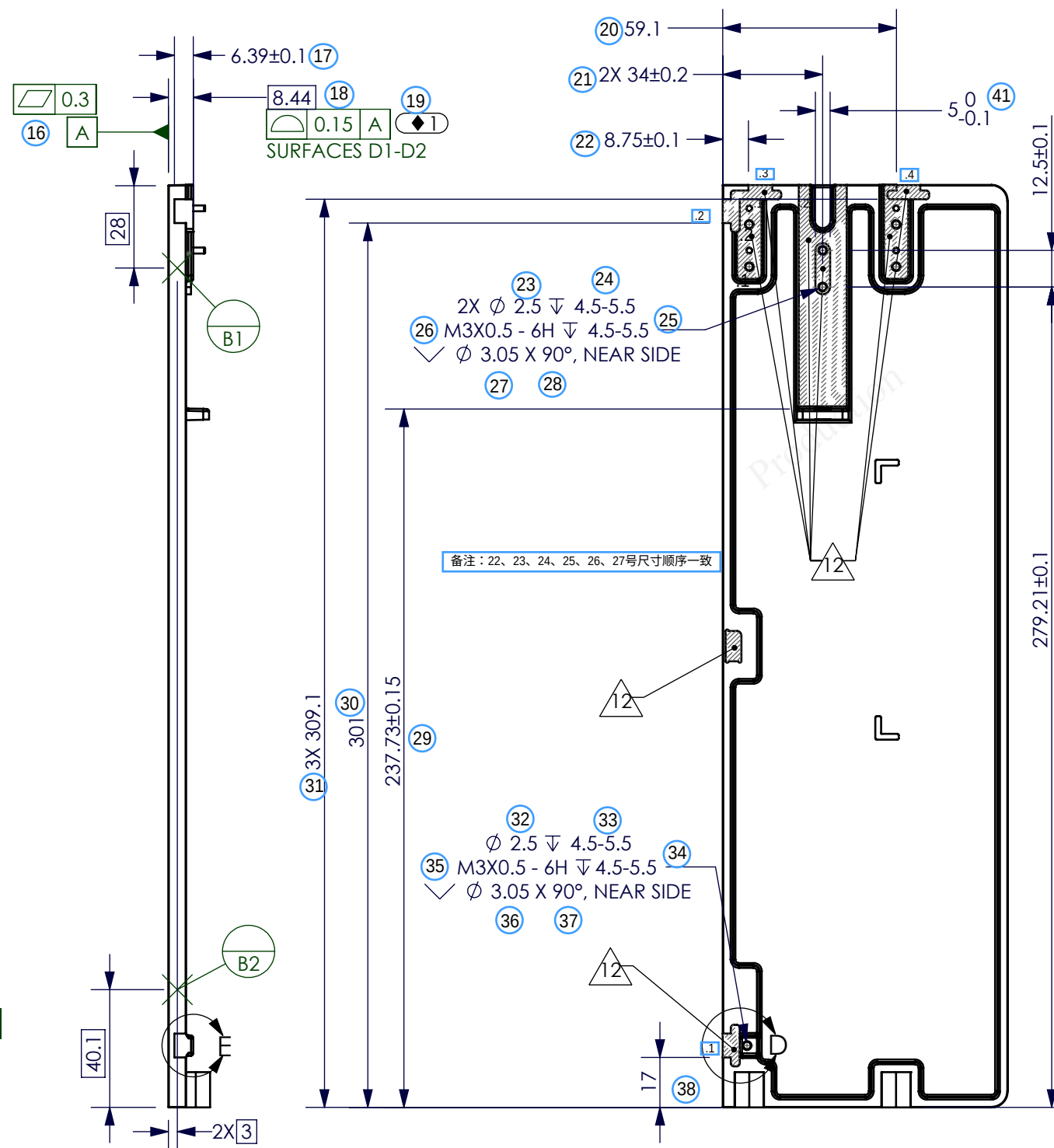
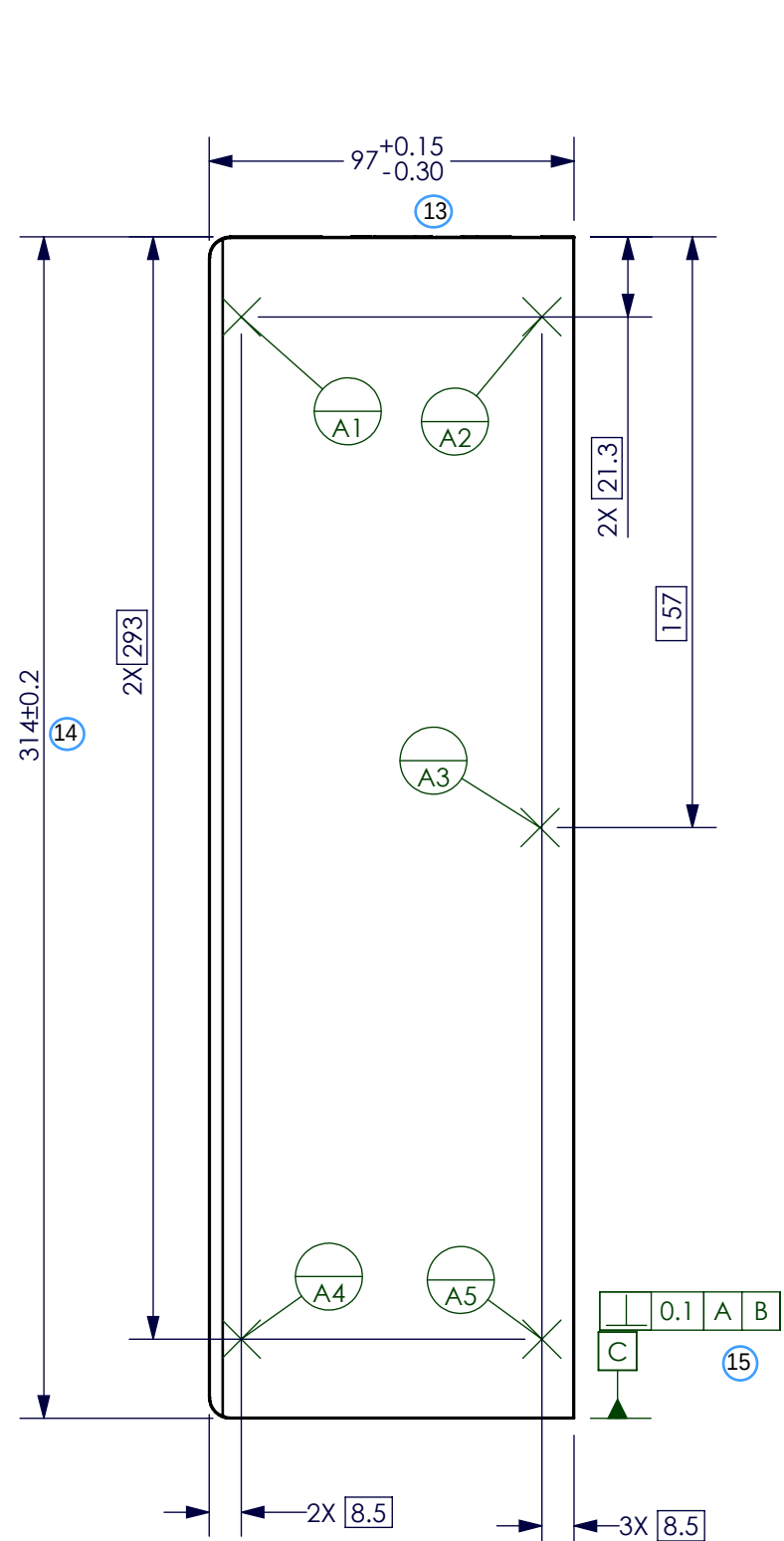
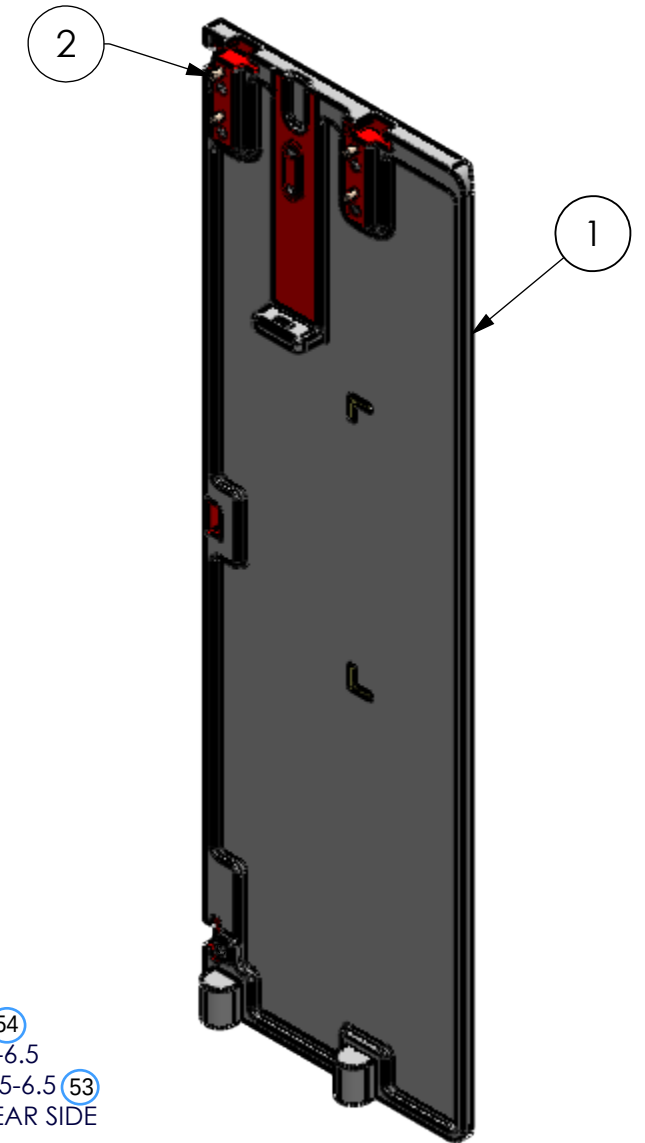


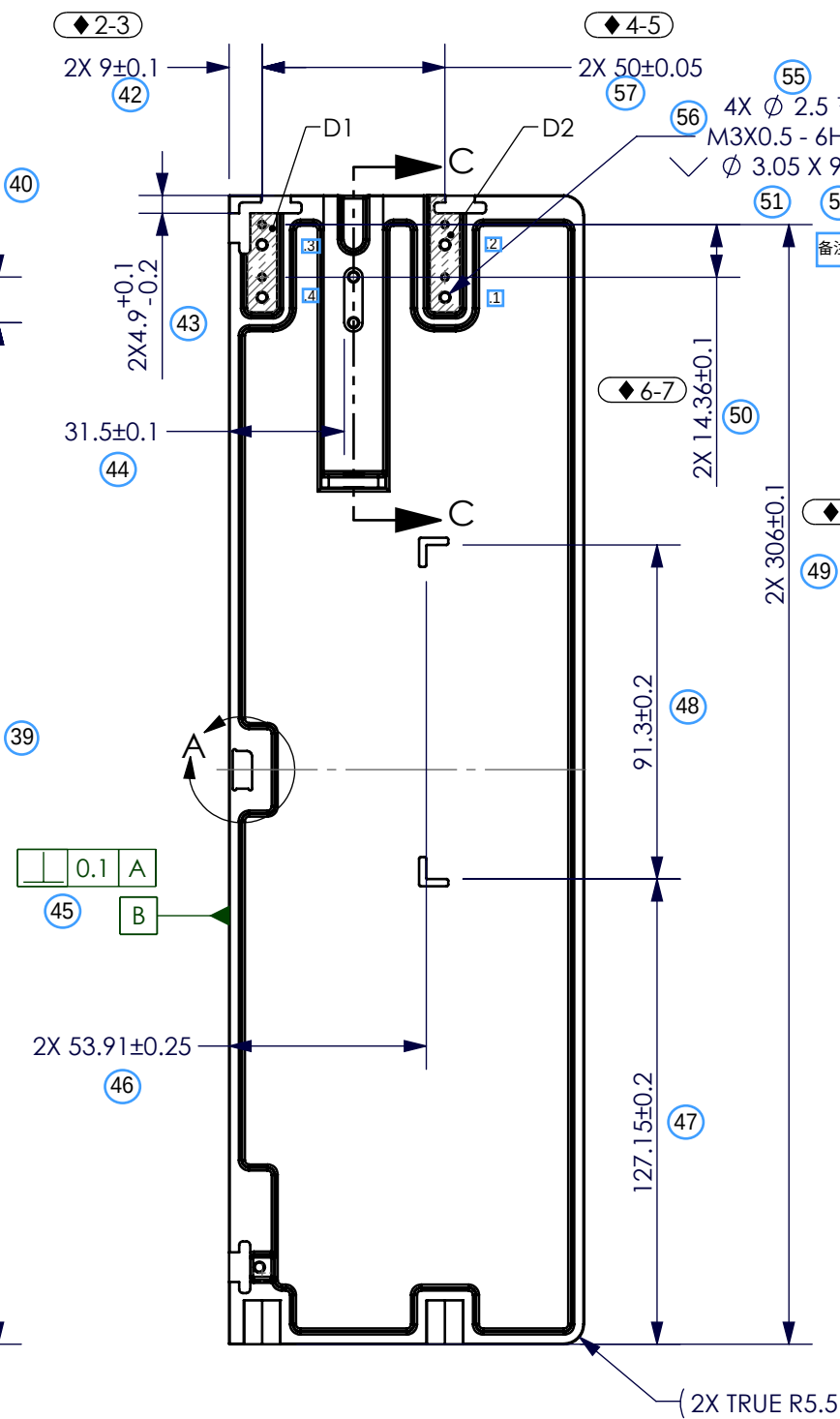


SECTION E-E
SCALE 2 : 1

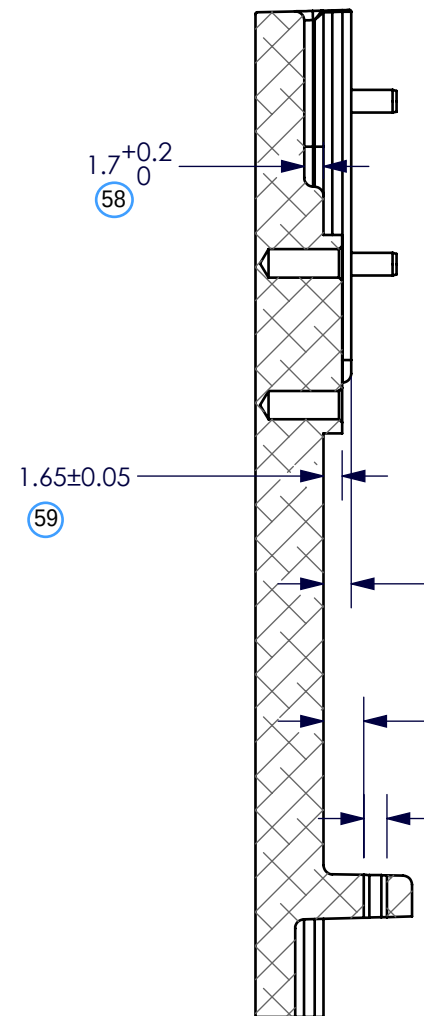


备注：22、23、24、25、26、27号尺寸顺序一致

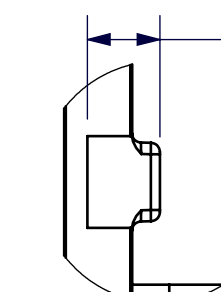
备注：68、69、72号尺寸顺序一致



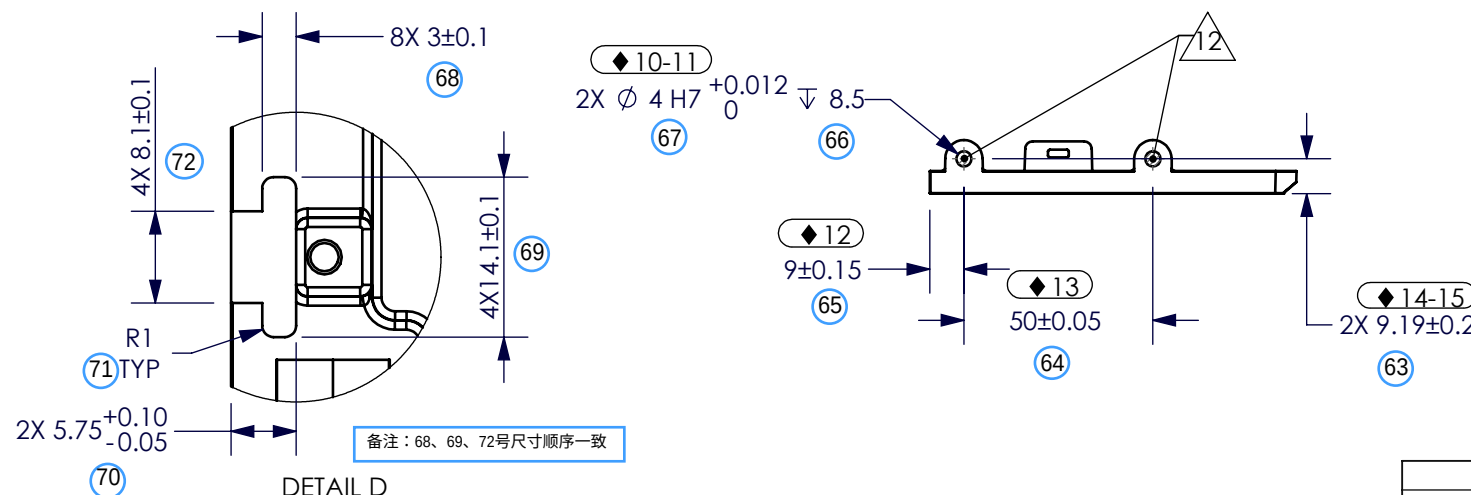
备注：51、52、53、54、55、56号尺寸顺序一致



SECTION C-C
SCALE 3 : 2



DETAIL E
SCALE 3 : 2



DETAIL D
SCALE 3 : 2

ITEM NO.	PART NUMBER	DESCRIPTION	Vendor	VendorNo	QTY.
1	20097834	LEFT DOOR			1
2	20114741	DOWEL PIN D2MM L8MM	MCMMASTER	91585A194 OR EQUIVALENT	4

SEE SHEET 1 FOR MORE DETAILS
UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN
MILLIMETERS
INTERPRET SHEET PER
ASME Y14.5-2009

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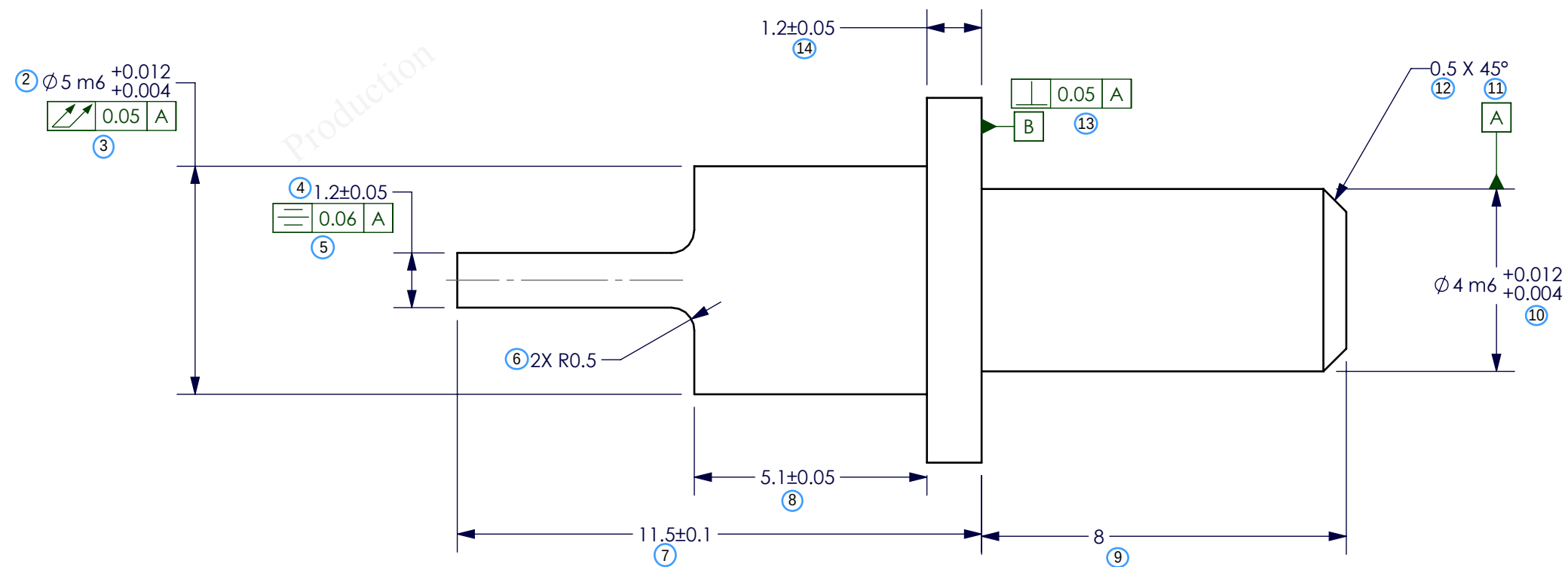
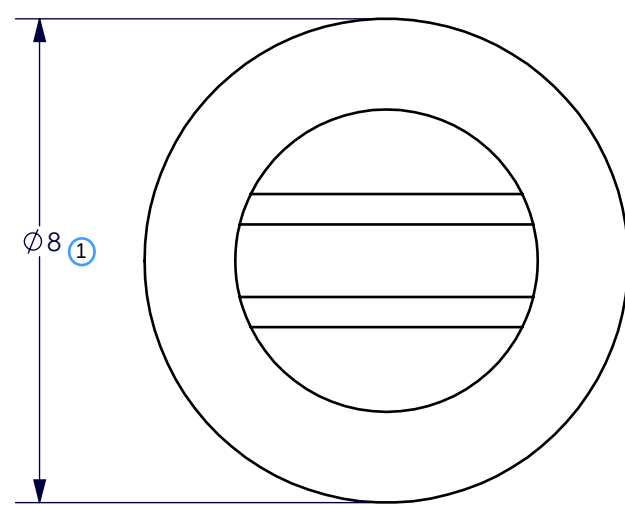
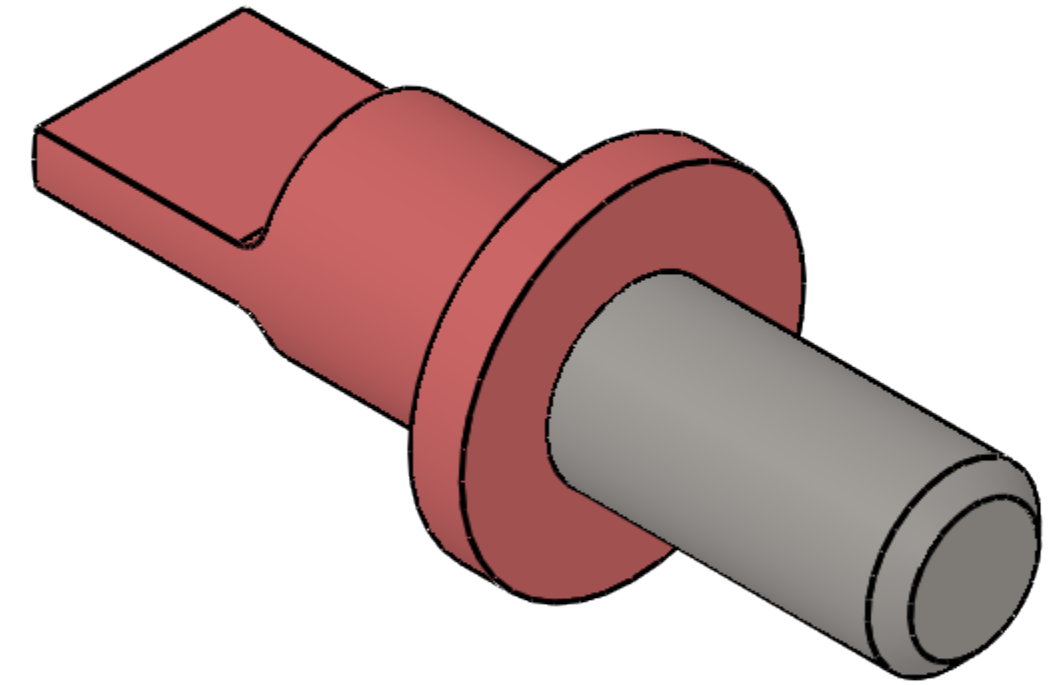
LEFT DOOR

SIZE C SCALE 1:5 DWG. NO. 20097832 REV. B
DO NOT SCALE DRAWING SHEET 2 OF 4

General Tolerances for linear and angular dimensions					
Linear dimensions	up to 10	over 10 up to 50	over 50 up to 120	over 120 up to 400	over 400
Permissible linear deviations	±0.05	±0.1	±0.15	±0.2	±0.3
Permissible angular deviations	±1°	±0°30'	±0°20'	±0°10'	±0°5'

PLM status: Production

MATERIAL: ADC12
FINISH: CLEAR CHROMATE CONVERSION PER MIL-DTL-5541F CLS 3 TYPE II OR EQUIVALENT



MATERIAL: 304SS
FINISH: ELECTROPOLISHING + PASSIVATION

General Tolerances for linear and angular dimensions					
Linear dimensions	up to 10	over 10 up to 50	over 50 up to 120	over 120 up to 400	over 400
Permissible linear deviations	±0.05	±0.1	±0.15	±0.2	±0.3
Permissible angular deviations	±1°	±0°30'	±0°20'	±0°10'	±0°5'

SEE SHEET 1 FOR MORE DETAILS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN
MILLIMETERS
INTERPRET SHEET PER
ASME Y14.5-2009

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Phone (858) 202-4500
www.illumina.com

DESCRIPTION	QTY	UNIT	PRICE	TOTAL
LOWER BEARING SHAFT W FLAG	1	EA	10.00	10.00

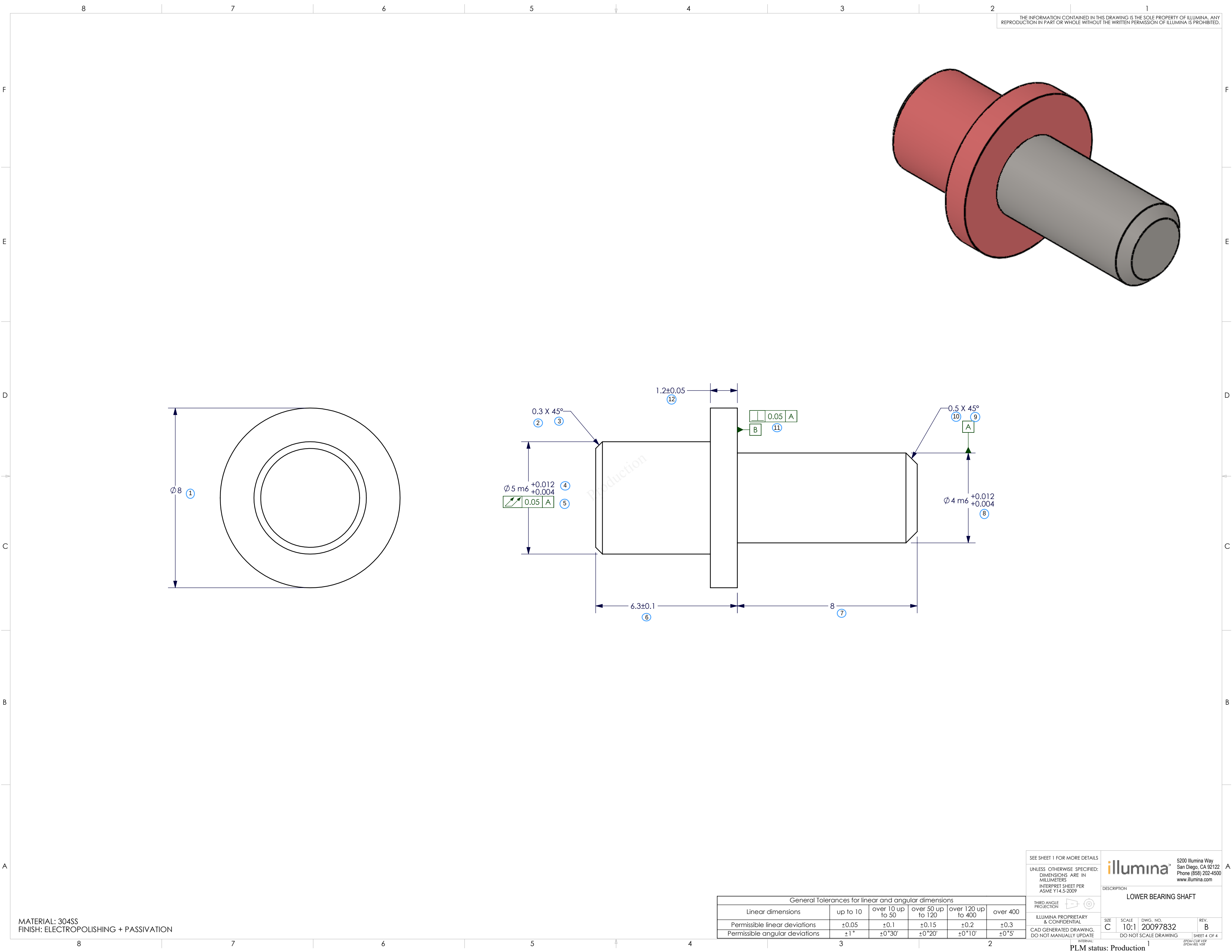
THIRD ANGLE PROJECTION

ILLUMINA PROPRIETARY
& CONFIDENTIAL

CAD GENERATED DRAWING,
DO NOT MANUALLY UPDATE

SIZE C	SCALE 5:1	DWG. NO. 20097832	REV. B
DO NOT SCALE DRAWING			SHEET 3 OF 4

INTERNAL:
PLM status: Production



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MATERIAL: 304SS
FINISH: ELECTROPOLISHING + PASSIVATION

General Tolerances for linear and angular dimensions					
Linear dimensions	up to 10	over 10 up to 50	over 50 up to 120	over 120 up to 400	over 400
Permissible linear deviations	± 0.05	± 0.1	± 0.15	± 0.2	± 0.3
Permissible angular deviations	$\pm 1^\circ$	$\pm 0^\circ 30'$	$\pm 0^\circ 20'$	$\pm 0^\circ 10'$	$\pm 0^\circ 5'$

SEE SHEET 1 FOR MORE DETAILS

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
INTERPRET SHEET PER ASME Y14.5-2009

THIRD ANGLE PROJECTION

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DESCRIPTION

LOWER BEARING SHAFT

SIZE

C

SCALE

10:1

DWG. NO.

20097832

REV.

B

DO NOT SCALE DRAWING

SHEET 4 OF 4

PLM status: Production